

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier****Product Name:** TYGRIS METAL WORKING PASTE**Product Code:** T500**UFI** UFI: S5R1-Q070-400K-F9VK**1.2. Relevant identified uses of the substance or mixture and uses advised against****Identified uses** Lubricant.**Uses advised against** Use only for intended applications.**1.3. Details of the supplier of the safety data sheet****Manufacturer/Supplier:** TYGRIS Industrial  
Unit 31, Kyle Road Industrial Estate  
Irvine  
Ayrshire  
KA12 8LE  
Tel +44 (0) 1294 311 066  
Email technical@tygrisindustrial.com**Further information obtainable from:** Technical Department**1.4 Emergency telephone number:** Tel +44 (0) 1294 311 066**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification (SI 2019 No. 720)****Physical hazards** Not Classified**Health hazards** Not Classified**Environmental hazards** Not Classified**Notes****2.2. Label elements****Hazard statements** EUH208 Contains Oils, pine. May produce an allergic reaction.**2.3. Other hazards**

This product does not contain any substances classified as PBT or vPvB.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures**

<b>Chlorinated paraffin C18-30</b>	<b>30-70%</b>
CAS number: 63449-39-8	EC number: 264-150-0
<b>Classification</b> Not Classified	

<b>Residual oils (petroleum), hydrotreated &lt;3% DMSO</b>		<b>10-30%</b>
CAS number: 64742-57-0	EC number: 265-160-8	
<b>Classification</b> Not Classified		
<b>Sulfonic acids, petroleum, sodium</b>		<b>&lt;1%</b>
<b>salts</b> CAS number: 68608-26-4	EC number: 271-781-5	
<b>Classification</b> Eye Irrit. 2 - H319		
<b>Oils, pine</b>		<b>&lt;1%</b>
CAS number: 8002-09-3	EC number: 692-006-0	
<b>Classification</b> Flam. Liq. 3 - H226 Skin Irrit. 2 - H315 Skin Sens. 1 - H317 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411		

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

#### SECTION 4: First aid measures

##### 4.1. Description of first aid measures

<b>General information</b>	If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.
<b>Inhalation</b>	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if symptoms are severe or persist.
<b>Ingestion</b>	Rinse mouth thoroughly with water. Get medical advice/attention if you feel unwell. Do not induce vomiting unless under the direction of medical personnel.
<b>Skin contact</b>	Rinse with water.
<b>Eye contact</b>	Remove any contact lenses and open eyelids wide apart. Rinse with water. Get medical attention if any discomfort continues.
<b>Protection of first aiders</b>	First aid personnel should wear appropriate protective equipment during any rescue.

##### 4.2. Most important symptoms and effects, both acute and delayed

<b>General information</b>	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	No specific symptoms known.
<b>Ingestion</b>	No specific symptoms known.
<b>Skin contact</b>	Prolonged contact may cause dryness of the skin.

**Eye contact** No specific symptoms known. May be slightly irritating to eyes.

#### 4.3. Indication of any immediate medical attention and special treatment needed

**Notes for the doctor** Treat symptomatically.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

**Suitable extinguishing media** The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

#### 5.2. Special hazards arising from the substance or mixture

**Specific hazards** None known.

**Hazardous combustion products** Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

#### 5.3. Advice for firefighters

**Protective actions during firefighting** Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out.

**Special protective equipment for firefighters** Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing will provide a basic level of protection for chemical incidents.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions** Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material.

#### 6.2. Environmental precautions

**Environmental precautions** Avoid discharge into drains or watercourses or onto the ground.

#### 6.3. Methods and material for containment and cleaning up

**Methods for cleaning up** Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

#### 6.4. Reference to other sections

**Reference to other sections** For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

<b>Usage precautions</b>	Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use.
<b>Advice on general occupational hygiene</b>	Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

<b>Storage precautions</b>	Store away from incompatible materials (see Section 10). Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.
<b>Storage class</b>	Unspecified storage.

### 7.3. Specific end use(s)

<b>Specific end use(s)</b>	The identified uses for this product are detailed in Section 1.2.
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## SECTION 8: Exposure controls/Personal protection

### 8.1. Control parameters

#### Occupational exposure limits

#### Residual oils (petroleum), hydrotreated <3% DMSO

Long-term exposure limit (8-hour TWA): ACGIH 5 mg/m<sup>3</sup> dust and mists

#### Oils, pine

Long-term exposure limit (8-hour TWA): WEL 560 mg/m<sup>3</sup>

ACGIH = American Conference of Governmental Industrial Hygienists.

WEL = Workplace Exposure Limit.

#### Chlorinated paraffin C18-30 (CAS: 63449-39-8)

<b>DNEL</b>	Industry - Inhalation; Long term systemic effects: 2.35 mg/m <sup>3</sup> Industry - Dermal; Long term systemic effects: 20 mg/kg/day
<b>PNEC</b>	- Fresh water; 0.0055 mg/l - marine water; 0.0011 mg/l - STP; 60 mg/l

## 8.2. Exposure controls

### Protective equipment



### Appropriate engineering controls

Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.

### Eye/face protection

Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Tight-fitting safety glasses.

### Hand protection

No specific hand protection recommended.

### Other skin and body protection

Wear appropriate clothing to prevent repeated or prolonged skin contact.

### Hygiene measures

Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.

### Respiratory protection

Ensure all respiratory protective equipment is suitable for its intended use and is 'UKCA'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges suitable for intended use should be used. Full face mask respirators with replaceable filter cartridges suitable for intended use should be used. Half mask and quarter mask respirators with replaceable filter cartridges suitable for intended use should be used.

### Environmental exposure controls

Keep container tightly sealed when not in use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	Coloured paste.
Colour	Black. Dark brown.
Odour	Pine.
Solubility(ies)	Insoluble in water.

### 9.2. Other information

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity** See the other subsections of this section for further details.

### 10.2. Chemical stability

**Stability** Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

### 10.3. Possibility of hazardous reactions

**Possibility of hazardous reactions** No potentially hazardous reactions known.

### 10.4. Conditions to avoid

**Conditions to avoid** There are no known conditions that are likely to result in a hazardous situation.

### 10.5. Incompatible materials

**Materials to avoid** No specific material or group of materials is likely to react with the product to produce a hazardous situation.

### 10.6. Hazardous decomposition products

**Hazardous decomposition products** Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### Acute toxicity - oral

**Notes (oral LD<sub>50</sub>)** Based on available data the classification criteria are not met.

#### Acute toxicity - dermal

**Notes (dermal LD<sub>50</sub>)** Based on available data the classification criteria are not met.

#### Acute toxicity - inhalation

**Notes (inhalation LC<sub>50</sub>)** Based on available data the classification criteria are not met.

#### Skin corrosion/irritation

**Animal data** Based on available data the classification criteria are not met.

#### Serious eye damage/irritation

**Serious eye damage/irritation** Based on available data the classification criteria are not met.

#### Respiratory sensitisation

**Respiratory sensitisation** Based on available data the classification criteria are not met.

#### Skin sensitisation

**Skin sensitisation** Based on available data the classification criteria are not met.

#### Germ cell mutagenicity

**Genotoxicity - in vitro** Based on available data the classification criteria are not met.

#### Carcinogenicity

**Carcinogenicity** Based on available data the classification criteria are not met.

#### IARC carcinogenicity

None of the ingredients are listed or exempt.

## Reproductive toxicity

**Reproductive toxicity - fertility** Based on available data the classification criteria are not met.

**Reproductive toxicity - development** Based on available data the classification criteria are not met.

## Specific target organ toxicity - single exposure

**STOT - single exposure** Not classified as a specific target organ toxicant after a single exposure.

## Specific target organ toxicity - repeated exposure

**STOT - repeated exposure** Not classified as a specific target organ toxicant after repeated exposure.

## Aspiration hazard

**Aspiration hazard** Not relevant. Solid.

## General information

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

**Inhalation** No specific symptoms known.

**Ingestion** No specific symptoms known.

**Skin contact** Prolonged contact may cause dryness of the skin.

**Eye contact** No specific symptoms known.

**Route of exposure** Ingestion Inhalation Skin and/or eye contact

**Target organs** No specific target organs known.

## SECTION 12: Ecological information

**Ecotoxicity** Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

### 12.1. Toxicity

**Toxicity** Based on available data the classification criteria are not met.

### 12.2. Persistence and degradability

**Persistence and degradability** The degradability of the product is not known.

### 12.3. Bioaccumulative potential

**Bioaccumulative potential** No data available on bioaccumulation.

### 12.4. Mobility in soil

**Mobility** No data available.

### 12.5. Results of PBT and vPvB assessment

### 12.6. Other adverse effects

Other adverse effects      None known.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**General information**      The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

**Disposal methods**      Do not empty into drains.

## SECTION 14: Transport information

**General**      The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

### 14.1. UN number

Not applicable.

### 14.2. UN proper shipping name

Not applicable.

### 14.3. Transport hazard class(es)

No transport warning sign required.

### 14.4. Packing group

Not applicable.

### 14.5. Environmental hazards

#### Environmentally hazardous substance/marine pollutant

No.

### 14.6. Special precautions for user

Not applicable.

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**      Not applicable.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**National regulations**      Health and Safety at Work etc. Act 1974 (as amended).  
 The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].  
 EH40/2005 Workplace exposure limits.

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out.



## Inventories

### EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

## SECTION 16: Other information

### Abbreviations and acronyms used in the safety data sheet

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.  
 ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.  
 RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.  
 IATA: International Air Transport Association.  
 ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air.  
 IMDG: International Maritime Dangerous Goods.  
 CAS: Chemical Abstracts Service.  
 ATE: Acute Toxicity Estimate.  
 LC50: Lethal Concentration to 50 % of a test population.  
 LD50: Lethal Dose to 50% of a test population (Median Lethal Dose).  
 EC<sub>50</sub>: 50% of maximal Effective Concentration.  
 PBT: Persistent, Bioaccumulative and Toxic substance.  
 vPvB: Very Persistent and Very Bioaccumulative.

### Training advice

Only trained personnel should use this material.

### Revision date

21/12/2022

### Revision

8

### Supersedes date

30/09/2021

### SDS number

5355

### Hazard statements in full

H226 Flammable liquid and vapour.  
 H304 May be fatal if swallowed and enters airways.  
 H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H411 Toxic to aquatic life with long lasting effects.  
 EUH208 Contains Oils, pine. May produce an allergic reaction.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.