

# TECHNICAL DATA SHEET CUTTING AND TAPPING FLUID

## Description

Reduces tool wear and improves machined finish. A ready to use cutting and tapping fluid specially formulated to improve tool performance and extend tool life. It contains additives to prevent pitting, galling and metal seizure and is suitable for use on aluminium and steel.

### **Benefits & Features**

- · For cutting, tapping, reaming and turning
- · Extreme pressure additives
- · High pressure, frothy discharge to aid penetration
- Prolongs tool life and improves machined finish
- Reduces heat build up
- · Incorporates corrosion inhibitors

### **Directions for Use**

Shake can well before use. Spray tool area to be treated. Repeat if necessary. **Do not spray onto very hot surfaces or near naked flames.** 

### **Technical Data**

Appearance: Brown, frothy liquid-viscosity 300cPs

Odour: Sweet solvent odour

Contents: Blend of naphthenic lubricants, petroleum wax,

bitumens, polyisobutylenes, minor quantities of xylene and white spirit, viscosity improvers, extreme pressure additives, corrosion inhibitors and hydrocarbon propellants. Non-

chlorinated

Flash Point: <0°C

Solubility: Insoluble in water

Temperature Range: For use at ambient temperatures

Relative Density: 0.840

Flammability: Extremely Flammable

Health & Safety: Consult Safety Data Sheet (available at

tygrisindustrial.com)

Storage: Below 50°C

Pack Size: 12 x 400ml aerosols

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## Note

This technical data sheet is for general guidance purposes only and may contain information that is inappropriate for certain conditions of use. Accordingly, all recommendations and suggestions are made without guarantee. Further information is available from our Technical Department.

