



## Description

Fortified Cutting and Tapping Compound

A high performance soft metal working paste formulated for good results when cutting, tapping, drilling, reaming and forming both hard and soft metals. Extreme pressure additives give high film strength and anti-weld properties to counter tool wear and improve machinability.

## Outstanding Features

- Use for cutting, tapping, drilling, reaming, drawing, pressing, extruding and forming
- Contains molybdenum disulphide for reduced wear
- Improved surface finish
- Extends tool life
- Increases dimensional accuracy
- Effective anti-weld properties
- Effective on stainless steel, titanium and light alloys
- Reduces heat build up

## Directions for Use

Apply to the tool or workpiece by brush or by dipping the tool bit into the tin.

## Technical Data

Appearance	Black paste
Odour	Sweet
Contents	Blend of molybdenum disulphide, sulphur, phosphorus, petroleum wax and technical lanolin
Storage	Store in a cool, dry place
Flash Point	250°C
Temperature range	Drop Point 55°C.
Relative Density	
Worked Penetration (IP179)	165
Solubility	Insoluble in water
Pack Sizes	24 x 450gm tins

## Please note

This technical data sheet is for general guidance purposes only and may contain information that is inappropriate for certain conditions of use. Accordingly, all recommendations and suggestions are made without guarantee. Further information is available from our Technical Department.